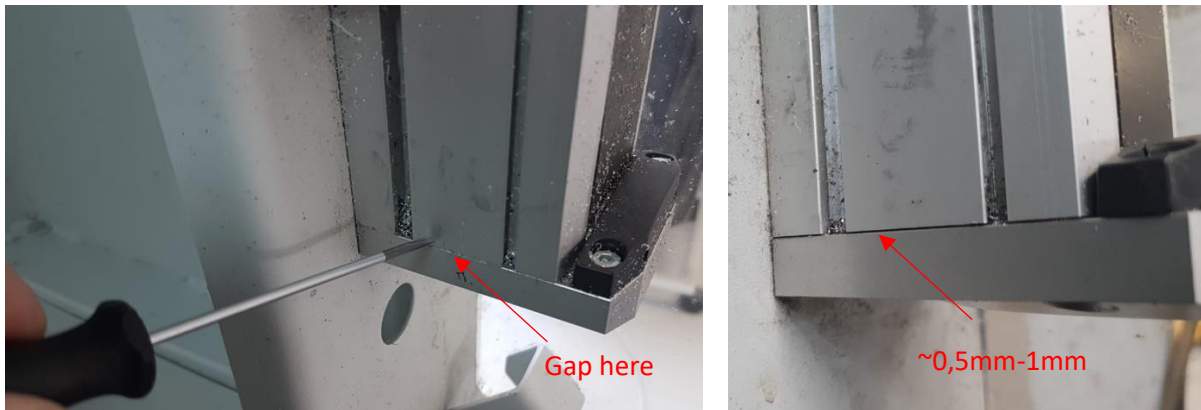


1. Loosen bolts (4pcs at each side, right and left.) at the bottom of Z-Axis's



2. make a gap



3. Move Z-Axis From top to bottom and back, in manual mode.

4. Tighten bolts (4pcs at each side, right and left.) at the bottom of Z-Axis's

