

Most likely Cause: Foot pedal used incorrectly.

How to resolve: Switch off machine for 5 minutes – alarm messages will automatically clear when you start back up.

How to avoid issue: The foot pedal is effectively an on/off switch. It is "Off" with the pedal in the up position and "On" when the pedal is pressed down to the stopper under the pedal.

If the pedal is only partially pressed, or is moved erratically up and down, it will send an error code resulting in the alarms as shown above.

It also acts as a "dead man's switch" so if pressed very hard beyond the stopper, it will also activate the alarms as shown.