

SEAT Cupra Bronze

Technical Data Sheet

Item no.	Product description
979	SEAT Cupra Bronze

This product designed to reproduce the original bronze effect on the diamond-cut part of SEAT Cupra wheels, enabling effortless repairs to OEM standards with accurate color matching.

Mixing ratio

Mix ratio is 4:1

Bronze
Thinner

* by volume.

Usage Instructions

Mixing Instructions

- Shake the can thoroughly before use.
- Mix 4 parts bronze color with 1 part WP21 Thinner and blend well.
- Cut the existing clearcoat of the wheel in the diamond cut machine
- Hereafter, apply the mixed bronze color on the raw aluminum
- Then apply the diamond cut clear coat item no. 845 on the color
- Note: Non-HBC thinners may yield incorrect results.

Surface Preparation

- Ensure all surfaces to be coated are dry and free from any contaminants.

Application

- Use conventional spray application to achieve a dry film thickness of 15-25 microns, typically in 2 coats with a 2-minute flash-off between coats.
- Allow a 10-minute flash-off before applying a clearcoat.
- When spraying coarse metallic effect basecoat, use a fluid tip/nozzle with a minimum size of 1.4mm.

Clearcoat Compatibility

- The product is compatible with various types of clearcoat.
- Wet clearcoat can be applied after the flash-off period.
- For powder clearcoat application, stove the basecoat for at least 20 minutes at 160°C metal temperature before applying the clearcoat.



Under coat coloring

- All of the painted surfaces are to be sprayed black prior to application of the bronze color.

Health and Safety

- Always read and understand the appropriate Material Safety Data Sheet (MSDS) before proceeding.

Picture of bronze effect: