




















**Calibration Tool****1 – Machine.**

1.1		Take the calibration tool with the small mark pointing up.
1.2		Place it in the center of the machine. Get the claws to grip it.
1.3		Remove sensor cover.

## 2 - Screen settings.

<p>2.1</p>		<p>At the Main Screen.</p> <p>Select </p>
<p>2.2</p>		<p>At the system Setup screen.</p> <p>Select "Tool Change"</p>
<p>2.3</p>		<p>Set selector to "Joystick"</p>
<p>2.4</p>		<p>Press the foot pedal and move laser to the Center position* on the calibration tool using the joystick. The power light on top of the laser must be green and the laser Measure must be between 50 and 60 mm.</p> <p>*Note that this must be done very precisely.</p> <p>Select  for slow movement.</p> <p>Select  for fast movement.</p> <p>Press "Confirm position" once the position has been reached.</p>

2.5		<p>Press the foot pedal and move the Tool Tip to the Center position* on the Calibration Tool using the joystick.</p> <p>*Note that this must be done very precisely.</p> <p>Select  for slow movement.</p> <p>Select  for fast movement.</p> <p>Press "Confirm position" once the position has been reached.</p>
2.6		<p>Select "Confirm Position" if the values are set correctly.</p> <p>It's possible to change the values by clicking "Change Values", enter the values according to the parameters required and select "Confirm Position"</p>
2.7		<p>Select "Exit Setup"</p>
2.8		<p>Tap screen to start.</p>

2.9		Set selector to “Normal”
2.10		Going to “Load Position”
2.11		The machine is now ready for operations.